

CRAFTSMAN

®

ROUTER TABLE

CATALOG NUMBER 25168

FOR CRAFTSMAN POWER ROUTERS

PARTS LIST**QUANTITY****DESCRIPTION**

4 - LEGS (NO. T-3348)

16 - ROUND HEAD SCREWS - 10-24 X 5/16 (NO. 90-04)

1 - TABLE (NO. 3367)

19 - NO. 10 STAR WASHERS (NO. 90-18)

(16) FOR LEG ASSEMBLY

(3) FOR ROUTER ASSEMBLY - SEE FIGURE 2

16 - SQUARE NUTS - 10-24 (NO. 90-03)

4 - WING NUTS - 1/4 - 20 (NO. 90-02)

4 - FLAT WASHERS 5/16 (NO. 90-20)

2 - ADJUSTABLE GAUGE BARS

(1) LEFT HAND (NO. 3368A)

(1) RIGHT HAND (NO. 3368B)

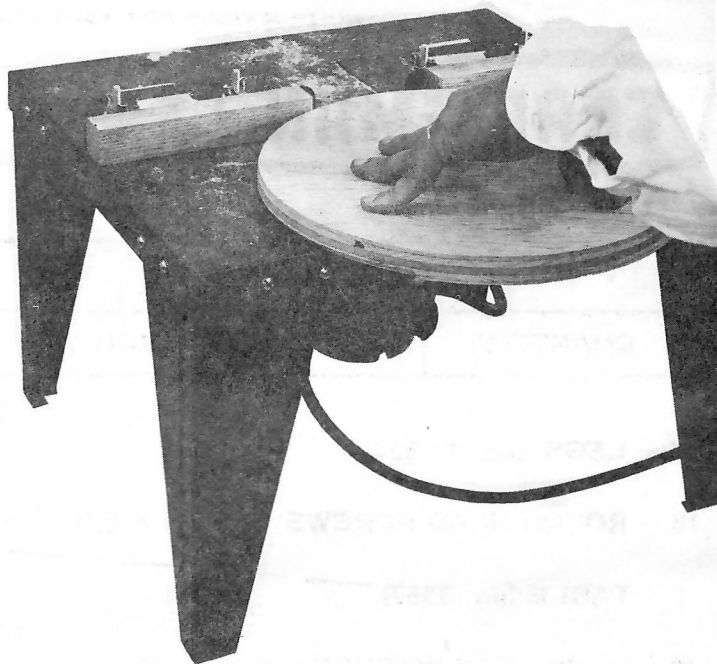
3 - FLAT HEAD SCREWS - 10-32 X 3/4
BLACK (NO. 90-23)4 - CARRIAGE BOLTS 1/4 - 20 X 3/4
(NO. 90-19)3 - FLAT WASHERS - 1/4
BLACK (NO. 90-21)NO. 10 STAR WASHERS (NO. 90-18)
SEE FIGURE 13 - SQUARE NUTS - 10-32
BLACK (NO. 90-22)**FIGURE 1****FIGURE 2**

SOLD BY

SEARS, ROEBUCK AND CO.
CHICAGO, ILL., 60607, U.S.A.
AND SIMPSON-SEARS, LIMITED, TORONTO

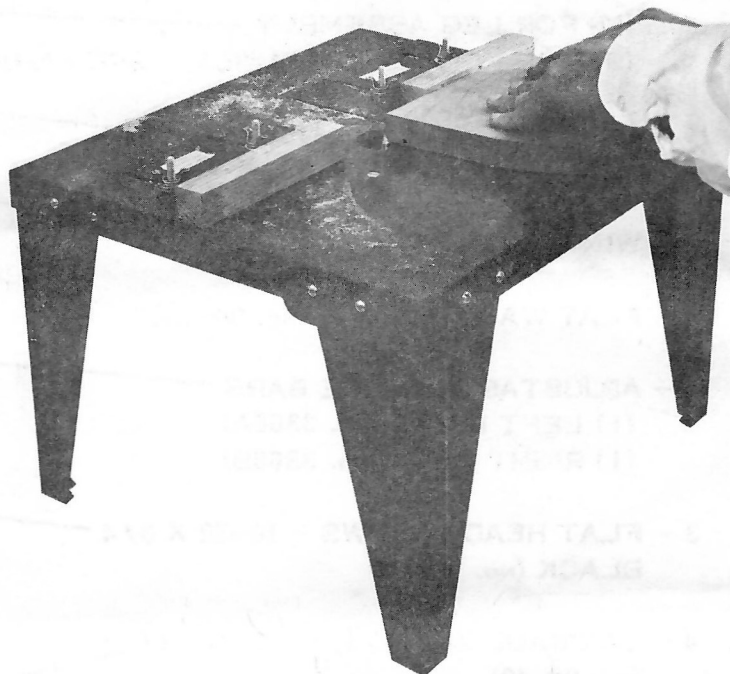
MADE IN U.S.A.

1. Assemble legs to table as shown in figure 1.



2. To assemble router to table: Remove the (3) flat head screws that fasten the plastic base-plate of the router. While maintaining the position of the base-plate, place the router under the table so that the threaded holes in the base line up with the (3) counter sunk holes in the table. Insert the (3) 10-32 X 3/4 flat head screws and turn until the router is held firmly against the table. Now turn the table upside down. On the three screws protruding through the router base, place (1) 1/4" flat washer (1) #10 star washer and (1) 10-32 square nut on each screw and tighten as shown in figure 2.

3. Two rows of square holes are provided in the table top for mounting the gauge bars. This provides a wider range of adjustment. Use only (1) row at a time. Assemble gauge bar to table with 5/16 inch lip down over the outside edge of the table as shown in figure 2. The guide portion of each gauge can be used as is, or wood guide bars may be added. Two 9/32 dia. holes are provided on the guide lip of each gauge for this purpose. When adjusting the gauges, press the 5/16 overhang firmly against the side of the table. This will maintain a 90° angle between the guide lip and the side of the table, and also keep the two guides parallel to each other. Holes are provided in the guide lips to mount wood guides if you prefer.



4. The router table should be fastened to a bench or a piece of plywood that can be clamped to a table or bench. THIS TABLE MUST BE SCREWED DOWN TO THE BENCH FOR SAFE USE. Holes are provided in the corners of the legs for this purpose. If you need more portability, mount it on a plywood panel and clamp it to the bench when using.



CAUTION: SAFETY GLASSES SHOULD ALWAYS BE WORN WHEN OPERATING THE ROUTER.